

SINGER®



SINGER® ULTRALOCK 644 | 654

**Faster sewing.
Professional finishing!**



Model 654
With Differential Feed!



SINGER® ULTRALOCK 644 | 654 |

It's so easy to achieve perfect seams:

Extremely flexible on stretch fabrics. Absolutely durable on heavily strained materials. And decorative, too for that extra special touch!



It's no problem with the SINGER® ULTRALOCK, the optimal complement to your sewing machine. It sews, cuts and finishes a seam in one simple step!

Fast and professional results can easily be achieved on every type of fabric, even on highly elastic or fraying materials – without puckering, stretching or fraying edges.



> So much comfort, specially for you!



> Fast and easy threading

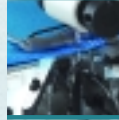
Just follow the color-coded diagram. Each thread path has its own specific color for easy identification and hassle-free threading – simply insert the thread into the color-coded loop guides.



> The professional „little extra“:

Model 654 only!

The differential feed guarantees precisely finished, even seams! On every type of fabric. There is no puckering or stretching of seams. But if you wish to create beautiful wavelike effects, the differential feed can be adjusted accordingly.



> Sewing with/without upper knife

For beautiful decorative seams, you don't need the machine's upper knife. That's why it can be disengaged conveniently from the top, if needed.



> Handy frearm

Ideal for finishing tubular seams like cuffs, sleeves, neckbands, pants, etc.







Fast and easy operation:

- > Easily adjustable thread tension
- > Stitch length and differential feed can be adjusted through external dials
- > Snap on/off convenience for fast changing of presser feet
- > Extra convenience: Rolled hem without changing the throat plate.

Performance you can count on:

- > High sewing speed: 1300 stitches per minute
- > Stitch length 1-4 mm
- > Stitch width 3.0-6.7 mm
- > Accessory compartment for easy storage of all accessories

All stitch programs at a glance:

 <p>> 3-Thread Wrapped Overlock Guaranteed no more fraying of fabric edges – ideal for overedging and seaming of lightweight materials.</p>	 <p>> 3-Thread Flatlock Perfect for extremely flatlocked seams. Also ideal for magnificent decorative effects on seams.</p>
 <p>> 3-Thread Overlock Sewing, cutting and serging – the perfect finish for all fabric types.</p>	 <p>> 3-Thread Rolled Hem The classic rolled hem for decorative finishes on ruffles, flounces, curtains, etc.</p>
 <p>> 4-Thread Ultra-Stretch Mock Safety Stitch The fast, durable edge finish for all stretch fabrics.</p>	 <p>> Blind Hem Fast, professional seams – it can't get any easier!</p>

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AT HOME WORLDWIDE™

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